

State Environment Impact Assessment Authority, M.P. (Government of India, Ministry of Environment Forest &Climate Change)

Environmental Planning Coordination Organization (EPCO) Paryavaran Parisar, E-5. Arera Colony Bhopal-4620 16

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No: 1440 /SEIAA/2018 Date: 4.10.18

To, Shri Rajiv Chadha, Opposite - G.S.College, Civil Lines, Jabalpur, MP - 482003

Sub:- Case No. 5667/2018: Prior Environment Clearance for Expansion in production Capacity of Iron Ore Beneficiation plant from 90000 TPA to 300000 TPA at Khasra No. 1547, Village- Gandhigram, Tehsil - Sihora, Dist. Jabalpur (M. P) Proposed project area - 25500 sq.m.(7.310ha lease area) Proposed Capacity- 300000 TPA beneficated Ore with throughput capacity - 4, 80,0000 TPA by Shri Rajiv Chadha. Opposite - G.S.College, Civil Lines, Jabalpur, MP - 482003 chadharajeev7310@gmail.com Mobile No. 09926181818. Envt. Consultant-CES, Bhopal

Ref: Your application dtd. 22.03.2018 received in SEIAA office on 24.03.2018

With reference to above, the proposal has been appraised as per prescribed procedure & provisions under the EIA notification issued by the Ministry of Environment & Forests vide S.O. 1533 (E), dated 14th September 2006 and its amendments, on the basis of the mandatory documents enclosed with the application viz., Form I, pre-feasibility report, ToR, EIA Report, ppt. and additional clarifications furnished in response observations by the State Expert Appraisal Committee (SEAC) and State Environment Impact Assessment Authority (SEIAA) constituted by the competent Authority.

- (i) The proposed project is enharmachement in the production capacity of iron ore benefaction plant from 90,000 MTPA to 3,00,000 MTPA, with throughput 4,80,000 Metric Ton Per Annum (MTPA).
- PP has submitted certified compliance report of earlier EC (SEIAA for the case no. 37/2008 letter dtd.27.07.18) for the existing project issued by Regional Office MOEF&CC Bhopal vides letter No. 18-B-1/2014 (SEAC) /276 dtd. 14/10/2014.
- (iii) The mineral beneficiation activity listed in the Schedule as Category 'B', with throughput more than 90,000 TPA hence project is covered under 2 (b) category of the MoEF, Gol EIA Notification 2006 and its amendments.
- (iv) There is no inter-state boundary within 10 km and no Wildlife Sanctuaries, National Parks, and Tiger Reserves within 10 km of the boundary (DFO letter dtd. 20.12.17) hence, general conditions are not attracted.
- (v) PP has submitted copy of registered lease deed (dated 03.03.2014) executed as per MP Govt order no. F-3-31/2013/12-2 Bhopal dtd. 22.01.14 for the lease area 7.310 ha.
- (vi) The Public Hearing was held on 16.07.2015 at mine site Village- Gandhigram, Tehsil -Sihora, Dist. Jabalpur (M.P.) under the Chairmanship of Additional Collector, Jabalpur.

Case No.5667/2018 Issued vide letter no. dated Case No.: To be quoted in registered cases for correspondence



Some issues regarding, employment, dust emission due to transportation, construction of pacca Road, air pollution control equipments, ground water table were raised during the Public Hearing which were addressed by PP.

- The main raw material iron ore blue dust requirement is 48000 TPA which is locally available within 50 km area from the site namely Gajraj Singh Iron Ore Mines, Jakodia Mines, Nilay Mines and Minerals and RAJ minerals.
- The source of water supply for the project is mine pit. The total water requirement after expansion will be 2400 KLD (domestic 5.0 KLD, green belt 05 KLD, Dust suppression 10KLD & Processing 2380). Process water will be collected in settling tanks of 6 nos. and again reused in process of washing.
- (ix) During the process of beneficiations no waste water shall be generated, PP has made all arrangements to recycle the waste water. Settling ponds has been design with baffle walls to settle the mud and other impurities and then water shall be taken to clear water sump for re- use.
- (x) The air emission expected from transportation of raw materials & products of the proposed project by using 50 trucks /day. To take care of fugitive emission, PP has proposed the following arrangement:-
 - a) Dust control systems will be provided.
 - b) Material conveying system inside plant is already equipped with dust collectors.
 - c) Covered storage system has been provided.
 - d) Nevertheless dust control by water sprinkling, installation of dust eviction equipment has been installed. A paved road within factory has been also
 - e) There has been cyclone separators with scrubbers at hydro-cyclones, crushers
 - f) Green belt development along the road side and in the plant area.
 - g) Proper maintenance of haulage roads which are being used for transportation of
- For Tailing management PP has proposed as follows:
 - a) During plant processing about 30 to 40% tailing is generated of total ore feeding
 - b) Plant processing consumption of ore will be 1600 to 1800 M.T. of low grade per day having 45 to 52 % of Fe, which is bearing 15% moisture during the processing. About 450 to 550 MT tailing will be generated which is having 17 to 20 % Fe contents and moisture content is about 8 to 10%. For achieving the extra added 8 to 10% moisture with final product PP has installed a press filter which results in reduction of moisture up to 10 to 12% by which the water lost will be 8 to 10%. Tailing materials dumped in the site and partially give to bricks
 - c) Possibility of further Fe extraction is in progress.
- Solid waste generated from iron ore beneficiation plant will be consists of impurities (xii) iron, the quantity of the solid waste is estimated aprox. 48000 MTPA, these solid wastes shall be given to nearby mines after permission from concern authorities.
- The process is gravity separation, which required less power solar power used for (iiix) (xiv)
- Project site is operative and green belt development is under progress approx. 860 nos of plants are planted in the site. After expansion PP has proposed to plant approx 1500 nos of trees and shrubs of various types that include Neem, Sisham, Gulmohar, etc., will be planted at along the road and the periphery of the premises. Out of the

total ML area of 7.310 ha the company will cover 2.4 ha of land with plantation/greenbelt.

- (xv) PP has included disaster management plan, fire fighting provisions in the EIA report.
- (xvi) Under CSR activities PP has proposed Infrastructure development through Grampanchyat Gandhigram, Education/training, provide computer -1 no. in Gandhigram Govt. school with a teacher at of pay roll, installation of Solar light- 05 nos. every year in nearby villages and religious purpose with budgetary provision of Rs. 2,70,000.
- (xvii) Investment/Cost of the project is Rs. 10.00 Crores.
- (xviii) Employment potential 100 Nos direct and 50 Nos indirect Benefits revenue/ taxes to Govt. in form of excise duties.

Based on the information submitted at Para i to xviii above and others, the State Level Environment Impact Assessment Authority (SEIAA) considered the case in its 502nd meeting held on 14.09.2018 and decided to accept the recommendations of 321st SEAC meeting held on dtd 16.08.2018.

Hence, Prior Environmental Clearance is accorded under the provisions of EIA notification dtd. 14th September 2006 & its amendments to the proposed project for Expansion in production Capacity of Iron Ore Beneficiation plant from 90000 TPA to 300000 TPA at Khasra No. 1547, Village- Gandhigram, Tehsil - Sihora, Dist. Jabalpur (M. P) Proposed project area — 25500 sq.m.(7.310ha lease area) Proposed Capacity- 300000 TPA beneficated Ore with throughput capacity — 4, 80,0000 TPA by Shri Rajiv Chadha, Opposite - G.S.College, Civil Lines, Jabalpur, MP - 482003 subject to the compliance of the Standard Conditions enclosed at Annex-I and the following additional Specific Conditions as recommended by SEIAA & SEAC in its meetings.

A. Specific Conditions as recommended by SEIAA

- Total water requirement shall not exceed 2400 KLD and as per the proposal submitted 100% waster water shall be re-cycled in the process. No water shall be discharged outside the premises.
- Garland drain surrounding the raw material storage area has to be constructed which shall be connected to the treatment plant. Efforts shall be made to make use of the rain water harvested.
- 3. Tailings generated from the process shall be used for brick manufacturing / building material as far as possible. Storing / dumping of this waste should be avoided. However, if stored or dumped, in abundant mine pit the ground water monitoring of the area has to be carried out periodically in consultation with MPPCB.
- 4. Dense green area (not less than 33% of the total plot area) shall be developed all around the site especially in the predominant wind direction.
- 5. Occupational health check-up camps shall be organized regularly and records of health of each and every worker should be maintained at site.
- National Ambient Air Quality Standard issued by the Ministry vide GSR No. 826
 (E) dated 16.11.2009 shall be followed.
- Secondary fugitive emissions from all sources shall be controlled within latest permission limits issued by the Ministry and regularly monitored. Guidelines / Code or practice issued by CPCB shall be followed.
- 8. Regular monitoring of influent and effluents surface, sub-surface and ground water shall be ensured and treated waste water shall be re-cycled in the process. Leachate study for effluent generated & analyses should also be regularly carried out and report submitted to ministry and MPPCB.



Case No.: To be quoted in registered cases for correspondence

10.PP should ensure implementation of CSR activity of Rs. 2,70,000 lakh as per the proposal submitted by the Proponent during presentation and in consultation with district administration as follows:-

S. No.	CSR Field	Fund allocated (Annually)
1	Education/Training	20,000/-
2	Infrastructure development through Grampanchayat Gandhigram	1,00,000/-
3	To provide Computer – 1. Nos. in Ghandigram Govt. School, with a teacher at or pay roll.	90,000/-
4	Installation of Solar Lights – 5 Nos. every year in nearby Villages.	50,000/-
5.	Religeous purpose	10,000/-
	Total	2,70,000/-

The modification to the above activities can be made with the permission of the district administration and need based activity for the development of nearby villages shall be implemented by PP in consultation with the District Collector and Gram panchayat.

B. Specific Conditions as recommended by SEAC

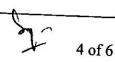
(A) PRE-MINING PHASE

- 11. The lease boundary should be clearly demarcated at site with the given coordinates by pillars.
- 12. Necessary consents for proposed expansion shall be obtained from MPPCB and the air / water pollution control measures have to be installed as per the recommendation of MPPCB.
- 13. Authorization (if required) under Hazardous and Other Wastes (Management and Transboundary Movement) Rules, 2016 should be obtained by the PP if required.
- 14. PP will also carry out fencing all around the lease area.
- 15. If any tree uprooting is proposed necessary permission from the competent authority should be obtained for the same.
- 16. For evacuation of minerals, evacuation road should be prepared and maintained
- 17. For dust suppression, regular sprinkling of water should be undertaken.
- 18. PP will obtain other necessary clearances/NOC from respective authorities.

(B) MINING AND BENEFICATION OPERATIONAL PHASE

- 19. No blasting is permitted as per the approved mine plan and submissions made by the PP during presentation.
- 20. Curtaining of site shall be done through thick plantation all around the boundaries of all part of lease. Peripheral plantation all around the project boundary shall be carried out using tall saplings of minimum 2 meters height of species which are fast growing with thick canopy cover preferably of perennial green nature. As proposed in the landscape plan & EMP a minimum of 4500 no's of trees will be planted. PP will also make necessary arrangements for the causality replacement and maintenance of the plants. The proposed plantation scheme should be carried out along with the mining and PP would maintain the plants for five years including casualty replacement. Initially, dense plantation shall be developed along the site boundary (in three rows) including the village side to provide additional protection in one year only.
- 21. To control fugitive emissions, stock pile must have minimum 15% moisture.
- 22. Fixed type sprinklers shall be used for dust suppression on the internal roads.
- 23. Tailings shall be disposed off through brick manufacturers. No tailings/wastes shall be disposed off in the low lying area.
- 24. The PP should carry out the TCLP test of finished bricks.
- 25. Transportation of material shall be done in covered vehicles.

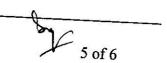
Case No.5667/2018 Issued vide letter no. dated Case No.: To be quoted in registered cases for correspondence



- 26. Transportation of minerals shall not be carried out through forest area.
- 27. The OB till its utilization for backfilling shall be properly stacked as per approved mining plan and disposed off as per the submitted proposal. PP shall bound to compliance the final closure plan as approved by the IBM.
- 28. 06 settling tanks (50m x 20m x 1.5m) shall be connected with settling pits shall be provided for proper sedimentation.
- 29. All the tanks area HDPE lined RCC bedded tanks to avoid any seepage or percolation of water into the ground.
- 30. Water sprinkling through tankers should be provided on 250 meter long and 04 meter wide haul road. However, regular water spraying should also be practiced on 300 meters long and width 06 meters wide transport road for dust
- 31. All garland drains shall be connected to settling tanks through settling pits and settled water shall be used for dust suppression, green belt development and beneficiation plant. Regular de-silting of drains and pits should be carried out.
- 32. The land use plan is as follows:

Area of plant	25,500 sqm
Storage Area for Iron ore	5,000 sqm
Storage Area for Product Storage Area for Discards	5,000 sqm
Office	2,000 sqm
Open area	200 sqm
	13,300 sqm

- 33. Appropriate and submitted activities shall be taken up for social up-liftment of the Region. Funds reserved towards the same shall be utilized through Gram Panchayat. Further any need base and appropriate activity may be taken up in coordination with local panchayat.
- 34. Regular monitoring shall be carried out as per the proposal submitted by the PP and reports shall be submitted to MoEF&CC & MP PCB.
- 35. The water requirement shall be meet from the excavated mine pit as per the proposal submitted by the PP. No ground water abstraction shall be made
- 36. PP will take adequate precautions so as not to cause any damage to the flora and fauna during mining operations.
- 37. The commitments made in the public hearing are to be fulfilled by the PP.
- 38. Fund should be exclusively earmarked for the implementation of EMP through a
- 39. PPE's such as helmet, ear muffs etc should be provide to the workers during
- 40. The process of beneficiation plant shall be gravity separation through hydroclone, screens, thickener etc through use of water only without any chemical process.
- 41. Tailing pond shall be in series for proper settlement of tailings with HDPE linings of suitable thickness and minimum 08 Peizometric sampling points all around them. Filter press shall also be provided for better recovery of water from tailings and same shall be reused in the process. Tailing shall be stored over the HDPE lined surface of suitable thickness.
- 42. Garland drains and settling tanks shall be provided all around the tailing ponds.
- 43. The waste water generated from the beneficiation plant shall be reused as
- 44. Solid waste generated from the beneficiation process shall be utilized for value added materials such as brick manufacturing /other beneficial uses as per the
- 45. No effluent from the unit shall be discharged outside the plant premises and Zero discharge shall be maintained. PP should also install Internet Protocol PTZ



camera with night vision facility along with minimum 05X zoom and data connectivity must be provided to the MPPCB's server for remote operations.

46. Hazardous wastes (if any) should be disposed off as per the authorization issued by MP Pollution Control Board.

(C) ENTIRE LIFE OF THE PROJECT

- 47. The proposed EMP cost is Rs. 64.50 lacks and Rs. 18.80 lacks /year are proposed as recurring expenses and Rs. 07.50 lacks is proposed for green belt development in the proposed EMP of this project.
- 48. The environment policy of the company should be framed as per MoEF&CC guidelines and same should be implemented through monitoring cell. In case the allocated EMP budget for mitigative measures to control the pollution is not utilized fully, the reason of under utilization of budgetary provisions for EMP should be addressed in annual return.
- 49. A separate bank account should be maintained for all the expenses made in the EMP activities by PP for financial accountability and these details should be provided in Annual Environmental Statement.
- 50. PP shall be responsible for discrepancy (if any) in the submissions made by the PP to SEAC & SEIAA.
- 51. PP will comply with all the commitments made vide letter dated 16/08/2018.
- 52. The validity of the EC shall be as per the provisions of EIA Notification subject to the following: Expansion or modernization in the project, entailing capacity/ built-up area/ project area, addition with change in process and or technology and any change in product mix in proposed mining unit shall require a fresh Environment Clearance.

1441

(Jitendra Singh Raje) Member Secretary

Endt No.

/ SEIAA/ 2018

Dated 4.10 18

Copy to:-

(1). Principal Secretary, Urban Development & Environment Deptt. 3rd Floor, Mantralaya Vallabh Bhawan, Bhopal.

(2). Secretary, SEAC, Research and Development Wing Madhya Pradesh Pollution Control Board, Paryavaran Parisar, E-5, Arera Colony Bhopal-462016.

(3). Member Secretary, Madhya Pradesh Pollution Control Board, Paryavaran Parisar, E-5, Arera Colony, Bhopal-462016.

(4). The Collector, District Jabalpur M.P.

(5). Sarpanch, Gram Panchyat Gandhigram, Teshil –Sihora district-Jabalpur M.P.

(6). Director, I.A. Division, Monitoring Cell, MoEF, Gol, Ministry of Environment & Forest Indira Paryavaran Bhawan, Jor Bagh Road, New Delhi – 110 003

(7). Director (S), Regional office of the MOEF, (Western Region), Kendriya Paryavaran Bhawan, Link Road No. 3, Ravi Shankar Nagar, Bhopal-462016.

(8). Guard file.

(Dr. Sanjeev Sachdev) Officer-in-Charge

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Encl: Standard Conditions (Annex-I)

Case No.5667/2018

Issued vide letter no. dated

Case No.: To be quoted in registered cases for correspondence

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(Government of India, Ministry of Environment & Forests)

Research and Development Wing, Madhya Pradesh Pollution Control Board,
Paryavaran Parisar, E-5. Arera Colony, Bhopal-4620 16

Annex-I

Standard Conditions related to Activity 2 (b) - Mineral Beneficiation of Primary Processing of Category B projects under the Schedule of Ministry of Environment and Forests, Gol notification dtd 14-09-06

- Any enhancement of capacity, change in technology, modernization and scope of working shall again required prior environmental clearance as per EIA notification, 2006.
- All activities / mitigative measures proposed by PP in Environmental Impact Assessment and approved by SEAC must be ensured.
- 3. All activities / mitigative measures proposed by PP in Environmental Management Plan and approved by SEAC must be ensured.
- 4. All parameters listed in Environmental Monitoring Plan approved by SEAC must be monitored at approved locations and frequencies.
- 5. The National Ambient Air Quality Emission Standards issued by the Ministry vide G.S.R. No. 826 (E) dated 16th November, 2009 shall be followed.
- 6. Adequate protection against dust and other environmental pollution due to working of the plant shall be made. The status of implementation shall be reported to the Regional office of the Ministry of Environment and Forest at Bhopal and work shall be completed before commissioning of the plant.
- 7. Ground water quality shall be regularly monitored for contamination and depletion and records maintained. The monitoring data shall be submitted to the Regional office of the Ministry of Environment and Forests at Bhopal regularly.
- 8. Transportation of ore (beneficiated and otherwise) shall be done by covering the trucks with tarpaulin or other suitable mechanism so that no spillage of ore / dust takes place.
- 9. The discharged water from the Tailing Dam (if any) shall be reused in the process and regularly monitored and report submitted to the Regional office of the Ministry of Environment and Forest at Bhopal, Central Pollution Control Board and the State Pollution Control Board.
- 10. Vehicular emissions shall be kept under control and regularly monitored. Vehicles used for transportation of ores and others shall have valid permissions as prescribed under Central Motor Vehicle Rules, 1989 and its amendments. Transportation of ore shall be done only during day time. No overloading of ores for transportation shall be committed.
- 11. Project Proponent shall explore the possibility of using solar energy where ever possible.
- 12. The solid waste management has to be taken up as per the proposal submitted by PP.
- 13. All measures proposed for prevention of any discharge from the industry has to be implemented prior to the commencement of production.

14. Periodic monitoring shall be carried out as per norms for RPM, SPM, SO₂, NO_x monitoring. Location of the stations should be decided based on the meteorological data,

(Dr R/P\S\ngh) Officer-in-Charge (Dr Vinita Vipat) Officer-in-Charge (Dr Sadhna Tiwari)
Officer-in-Charge

1 of 3

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(19)

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Research and Development Wing, Madhya Pradesh Pollution Control Board,
Paryavaran Parisar, E-5. Arera Colony, Bhopal-4620 16

topographical features and environmentally and ecologically sensitive targets and frequency of monitoring should be undertaken in consultation with the M. P. Pollution Control Board. The monitored data for criteria pollutants shall be regularly uploaded on the company's website and displayed.

- 15. Data on ambient air quality (RPM, SPM, S0₂, NO_x) should be regularly submitted to the Regional office of the Ministry of Environment and Forest, Bhopal and the M.P. Pollution Control Board / Central Pollution Control Board on Sean Six months.
- 16. Measures shall be taken for control of noise levels below 75 dBA in the work environment. Workers shall be provided with ear plugs / muffs.
- 17. Personnel working in dusty areas shall be provided with protective respiratory devices and they shall also be imparted adequate training and information of safety and health aspects.
- 18. A separate Environmental Management Cell with suitable qualified personnel shall be setup under the control of a Senior Executive, who will report directly to the Head of the Organization.
- 19. The project authorities shall inform to the Regional office of the Ministry of Environment and Forest, Bhopal and MPPCB final approval of the project by the concerned authorities and the date of start of land development work.
- 20. The funds earmarked for environmental protection measures shall be kept in separate account and shall not be diverted for other purpose. Year wise expenditure shall be reported to the Regional office of the Ministry of Environment and Forest, Bhopal.
- 21. The compliance of the stipulated conditions shall be monitored by the Regional Office, MoEF, Gol, Bhopal and MPPCB. A complete set a documents including Environment Impact Assessment Report, Environmental Management Plan and other documents information should be given to Regional Office of the MoEF, Gol at Bhopal.
- 22. Action plan with respect to suggestion/improvement and recommendations made and agreed during public hearing consultation, if any, shall be submitted to the Regional office of the MoEF, Bhopal and MPPCB to the competent authority of the State Govt. within six
- 23. The Project Proponent has to submit half yearly compliance report of the stipulated prior environmental clearance terms and conditions in hard and soft copy to the Regulatory Authority on 1st June and 1st December of each calendar year.
- 24. A copy of the environmental clearance shall be submitted by the Project Proponent to the Heads of the local bodies, Panchayat and municipal bodies as applicable in addition to the relevant officers of the Government who in turn has to display the same for 30 days from the date of receipt.
- 25. The project proponent has to strictly follow directions/guideline issued by the MoEF, GoI, CPCB and other Govt. agencies from time to time.
- 26. The Project Proponent shall advertise at least in two local newspapers widely circulated, one of which shall be in the vernacular language of the locality concerned, within 7 days of the issue of the clearance letter informing that the project has been accorded

(Dr R P Singh)
Officer-in-Charge

(Dr Vinita Vipat) Officer-in-Charge

(Dr Sadhna Tiwari) Officer-in-Charge 2 of 3

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environmental clearance and a copy of the clearance letter is available with the State Pollution Control Board and also at web site of the State Level Environment Impact Assessment Authority (SEIAA) website at www.mpseiaa.nic.in and a copy of the same shall be forwarded to the Regional Office, MoEF, Gol, Bhopal

- 27. The SEIAA of M.P. reserves the right to add additional safeguard measures subsequently, if found necessary, and to take action including revoking of the environment clearance under the provisions of the Environmental (Protection) Act, 1986, to ensure effective implementation of the suggested safeguard measures in a time bound and satisfactory manner.
- 28. These stipulations would be enforced among others under the provisions of Water (Prevention and Control of Pollution) Act, 1974, the Air (Prevention and control of Pollution) Act 1981, the Environment (Protection) Act, 1986, the Public Liability (Insurance) Act, 1991 and EIA Notification, 2006.
- 29. The Ministry or any other competent authority may alter/modify the above conditions or stipulate any further condition in the interest of environment protection.
- 30. Concealing factual data or submission of false/fabricated data and failure to comply with any of the conditions mentioned above may result in withdrawal of this clearance and attract action under the provisions of Environment (Protection) Act, 1986.
- 31. Any appeal against this prior environmental clearance shall lie with the Green Tribunal, if necessary, within a period of 30 days as prescribed under Section 16 of the National Green Tribunal Act, 2010.
- 32. The prior Environmental Clearance granted for the project is valid for a period of five years as per EIA notification dtd. 14.09.2006.
- 33. The above conditions will be enforced inter-alia, under the provisions of the Water (Prevention & Control of Pollution) Act, 1974, the Air (Prevention & Control of Pollution) Act, 1981, the Environment (Protection) Act, 1986 and the Public Liability Insurance Act, 1991 along with their amendments and rules.
- 34. The proponent shall upload the status of compliance of the stipulated EC conditions, including results of monitored data on their website and shall update the same periodically. It shall simultaneously be sent to the Regional Office of MoEF, the respective Zonal Office of CPCB and the SPCB. The criteria pollutant levels namely; SPM, RSPM, SO₂, NOx (ambient levels as well as stack emissions) or critical sectoral parameters, indicated for the project shall be monitored and displayed at a convenient location near the main gate of the company in the public domain.
- 35. The environmental statement for each financial year ending 31st March in Form-V as is mandated to be submitted by the project proponent to the concerned State Pollution Control Board as prescribed under the Environment (Protection) Rules, 1986, as amended subsequently, shall also be put on the website of the company along with the status of compliance of EC conditions and shall also be sent to the Regional Office of MoEF.

(Dr R P Singh) Officer-in-Charge (Dr Vinita Vipat) Officer-in-Charge

(Dr Sadhna Tiwari) Officer-in-Charge 3 of 3