



State Environment Impact Assessment Authority, M.P.
(Government of India, Ministry of Environment, Forest & Climate Change)

Environmental Planning Coordination Organization (EPCO)
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No: 930 /SEIAA/2017
Date: 29.6.12

To,
Mr. Sanjiv Tipnix, Sr. Vice President – Operations
M/s SRF Limited
at Plot No. D-1 to D4, E-1 to 24,
Industrial Area Malnpur,
District Bhind – 477116

Sub:- Case No.5154/2016: Prior Environmental Clearance to increase fabric production capacity to 28000 TPA, adding dipping Unit for producing dipped fabric 14500 TPA, modification to takeout nylon chips as separate product and installation of Pet Coke steam boiler 10 TPH and TFH 1.5 million kcal/hr at its existing plant. Existing area 272109.5 sq.m.at Plot No. D-1 to D4, E-1 to 24, Industrial Growth Centre, Malanpur, Tehsil Gohad, District Bhind-477116, MP by M/s SRF Limited through Sr. Vice President – Operations) Mr. Sanjiv Tipnix, Industrial Area Malnpur, District Bhind – 477116, Phone No. 7539-283164 & 283555 Env't. Consultant: M/s Enviro Techno Consult Pvt. Ltd. Nagpur

Ref: Your application dtd. 21.04.16 received in SEIAA office on 21.04.2016

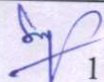
With reference to above, the proposal has been appraised as per prescribed procedure & provisions under the EIA notification issued by the Ministry of Environment & Forests vide S.O.1533(E), dtd. 14.09.06 & its amendments, on the basis of the mandatory documents enclosed with the application viz., Form I, pre-feasibility report, ToR, EIA Report, PPT and additional clarifications furnished in response observations by the State Expert Appraisal Committee (SEAC) and State Environment Impact Assessment Authority (SEIAA) constituted by the competent Authority.

- (i) The proposed project is engaged in the production of Nylon Chips (33000 TPA), (currently being produced but not taken out as a separate product, it is directly sent to next process i.e spinning), Industrial nylon tyre yarn (33000 TPA), industrial nylon Tyre Cord fabrics (23,000 TPA), along with coal based steam boiler thermic fluid heater (TFH) 10 TPH and 1.5 million KCAL at its existing plant site, D-1 to 4 and E-1 to 24, Industrial Growth Centre, Malanpur, Dist. Bhind, 477116(M.P.).
- (ii) Now the PP has planned to increase fabric production capacity, adding dipping unit for producing dipped fabric and modification for takeout nylon chips as separate product, and it is also proposed to use Pet-Coke along with coal for steam generation within the existing plant.
- (iii) The proposed project is covered under 5 (d) man-made fibre category (B) of the schedule of EIA Notification issued by the Ministry of Environment & Forests

Case No. 5154/2016

Issued vide letter no. 930... dated 29.6.12

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vide S.O.1533 (E), dtd. 14.09.2006 and its amendments, hence is required to obtain prior EC.

- (iv) There is no inter-state boundary within 05 km and no Wildlife Sanctuaries, National Parks, and Tiger Reserves within 05 km of the boundary hence, general conditions are not attracted.
- (v) The total land area of the project is 272109.5 sq.m for which lease deed is executed (dtd 20.07.1990) in favour of M/s CEAT Ltd. which was transferred in favour of M/s SRF Ltd, in the year 1996 and the amendment in lease deed was made between MD, Madhya Pradesh Audyogik Kendra Vikas Nigam (Gwalior) Ltd. Gwalior and M/s SRF Limited through authorised representative Shri D. Das Gupta, Express Building, 9-10, Bahadur Shah Zafar Marg, New Delhi-110002 for the period of 99 years (w.e.f. 20.07.1990 to 19.07.1989). No additional land is required for proposed expansion of the project.
- (vi) The project is located in notified Industrial Growth Centre, Malanpur, District Bhind (M.P) approved by AKVN hence as per Gol, MoEF OM dtd 10.12.14 Public hearing is exempted.
- (vii) The source of water supply for the project is MPAKVN. The total water requirement for the existing unit is 2126 KLD. After expansion the total water requirement will be 2150 KLD. The water requirement will be utilized for the following applications:

Uses	Water Consumption	
	Existing	Proposed
	Water Consumption (KLD)	Water Consumption (KLD)
Domestic	50	50
Production Process	240	250
WTP	100	100
Others (Garden + Fire hydrant etc.)	250	250
Boiler	158	158
Cooling	1328	1342
Total	2126	2150

- (viii) The existing wastewater generation is estimated to be 410 KLD which will be 420 KLD after proposed expansion. The wastewater generated in the process is treated in the effluent treatment plant (ETP) having capacity 300 KLD and domestic waste in STP 100 KLD and for RO rejects with a capacity of 50 KLD. Provision will be made for better operation and maintenance of wastewater treatment system regularly to avoid any discrepancy in the treatment units. There will be marginal increase in the wastewater generation (10 KLD) in the dipping system. The treated water from STP shall be used for gardening. Dipping system waste water will pass through filter press for separating out sludge and water will be sent to ETP, whereas sludge will be sent to hazardous waste disposal site (TSDF-Pithampur).
- (ix) The total raw material requirement for the proposed project in existing & after expansion are as follows:-

Sr. No.	Raw Material	Quantity in TPA		
		Before Project (existing)	After Project (Incremental Quantity)	Total Quantity after project

1	Caprolactam	34617	-	34617
2	Spin Finish Oil	750	-	750
3	Resorcinol formaldehyde latex (RFL)	0	3625	3625

The raw materials will be stored in the tank in designated storage area and furnace oil and high speed diesel will be stored in FO and HSD tanks separately.

- (x) PP has proposed additional raw materials, fuels will be transported by road ways for which existing road network already exists. The increased traffic load for raw material will be estimated to be < 5 trips of trucks per day. All the tippers / trucks will be covered by tarpaulin. Hence there will not be much fugitive dust generation during transportation of raw materials.
- (xi) For control of air pollution suitable air pollution control system shall be provided to trap air pollutants at all sources i.e. boiler + TFH stack.
- Pet Coke shall be appropriately sized and shall be fired.
 - When only pet coke use, with the help of lime dose (50%) addition 43 % of SO₂ capture.
 - Fire bed shall be cleaned at appropriate time to avoid build-up of "fire bed thickness", if not, this would reduce the primary air supply successively & result into improper combustion.
 - CO₂ % shall be checked frequently (say once a day initially) to ensure proper boiler operation & take corrective actions, if required, immediately.
 - The emissions from the stack shall be monitored regularly for concentration of PM, SO₂ and NO_x. Sampling port shall be provided in the stacks according to CPCB guidelines.
 - All material handling sections (coal and pet coke) shall be provided with dust suppression / dust collection systems. Water sprinkling shall be practiced to restrict air pollutants
 - Covered conveyor belts gallery to prevent fugitive emissions
 - Regular ambient air quality monitoring shall be performed at baseline stations especially in downwind directions for checking compliance with NAAQ standards.
- (xii) The unit will be provided adequate hazardous waste & solid waste management system as follows:-

Hazardous Waste	Waste Stream	Existing Quantity	Proposed Quantity	Storage at site	Disposal
Discarded contaminated container/Barrel & Container	33.3	10.0 TPA	Remain Same	Stored in shaded area before disposal	TSDF (MPWMP) Pithampur/ authorized recycler
Sludge from Wastewater treatment (ETP)	34.3	30 TPA		Kept in metallic drums	
Spent Ion Exchange Resin	34.2	1 TPA		Kept in metallic drums	
Sludge and filter contaminated with oil	3.3	8 TPA			
Waste residue containing oil	5.2	8 TPA			

Used/spent Oil	5.1	12 TPA		Kept in metallic drums	Send to authorized recyclers
Latex from Dipping process	23.1	Nil	108.8 TPA	Propose to keep under covered room before disposal	Propose to send to common TSDf for safe disposal
Solid waste					
Waste	Existing Quantity	Proposed Quantity		Storage at site	Disposal
Fly Ash	19.5 TPD	Remain Same		Closed hopper	Being sent to Approved vendor from MPPCB
Poly residue	270 TPA			Stored in covered room before disposal	Being sent to cement plan for co-processing.

- (xiii) For firefighting measure PP has proposed to provide hydrant system, fire detection and alarm system and different types of fire extinguishers.
- (xiv) Existing power requirement (10 MW) will be sourced from MPEB. Additional power requirement after expansion is proposed to take from same source. Existing DG sets (two UPS DG set having capacity of 2750 KVA each on HSD, equipped with 30 mt stack/DG and five DG set having capacity of 2270 KVA each on FO, equipped with 40 mtr stack/DG are kept on standby mode for emergency).
- (xv) Out of the total area of 272109.5 sq. m, the project is setup on an area of 71196.4 sq.m. However, 36 % is used for green belt development and mobilization purposes. A dense green belt is developed with a plantation of 17642 No of trees/shrubs. Four big lawns are also developed in this premises which are in front of Admin building, reception area, ETP and RO plant. PP has proposed to plant 3500 nos of trees upto five years.
- (xvi) Under CSR activities PP has proposed Economic support to deserving students thru scholarships, Financial aid for tuition/Coaching Centers, Distribution of Books/Note Books & School furniture, School Uniform, Financial support to schools through supply of IT tools (computers etc) Providing potable water, sanitation facilities, play grounds in adopted schools etc The company is actively involved in CSR activities through SRF foundation run by M/s. SRF limited. PP has also proposed budgetary provision of Rs 35 Lac for 2017-18 as a corporate social responsibility Plan.

Based on the information submitted at Para i to xvi above and others, the State Level Environment Impact Assessment Authority (SEIAA) considered the case in its 448th meeting held on 21.06.2017 and decided to accept the recommendations of 291st dtd SEAC meeting held on dtd 30.05.2017.

Hence, Prior Environmental Clearance is accorded under the provisions of EIA notification dtd. 14th September 2006 to the Proposed " increase fabric production capacity to 28000 TPA, adding dipping Unit for producing dipped fabric 14500 TPA, modification to takeout nylon chips as separate product and installation of Pet Coke steam boiler 10 TPH and TFH 1.5 million kcal/ hr at its existing plant. Existing area 272109.5 sq.m.at Plot No. D-1 to D4, E-1 to 24, Industrial Growth Centre, Malanpur, Tehsil Gohad, District Bhind-477116, MP by M/s SRF Limited through Sr. Vice President – Operations) Mr. Sanjiv Tipnix, Industrial Area Malnpur, District Bhind – 477116, subject to the the following Specific & General Conditions as recommended by SEIAA & SEAC in its meetings.

A. Specific Conditions as recommended by SEIAA

Specific Conditions:

1. Consent for Establishment" shall be obtained from the MPPCB under the Air and Water Act and a copy shall be furnished to the MPSEIAA, before taking up any construction activity at the site.
2. No ground water should be used. Efforts should be made to reduce the fresh water requirement by adopting 3 R's(Reduce, Reuse and Recycle)concept.
3. In plant control measures for checking fugitive emission from all the vulnerable sources shall be provided. Fugitive emissions shall be controlled by providing closed storage, closed handling & conveyance of chemicals/materials, multicyclone separator and water sprinkling system. Dust suppression system including water sprinkling system shall be provided at loading and unloading areas to control dust emission. Fugitive emission in the work zone environment, product, raw materials storage area etc. shall be regularly monitored. The emissions shall confirm to the limits stipulated by MPPCB.
4. Adequate stack height shall be provided to coal fire boiler to control the air emission within stipulated by CPCB/MPPCB. Low NOx burner shall be provided in Captive co-generation Power plant to reduce the NOx emission.
5. The gaseous emission from DG set shall dispersed through adequate height as per CPCB standards. Acoustic enclosure shall be provided to the DG sets to mitigate the noise pollution.
6. Double containment system shall be provided for all waste transport vehicles to avoid spillage. The spillage shall be cleared immediately.
7. Vehicles should prominently display complaint numbers for use of public as well as antidotes to any toxic waste.
8. Project proponent should carryout periodical ground water/soil monitoring in and around the site to check the contamination including TCLP test for heavy metals.
9. PP should ensure to carryout periodical ground water/soil monitoring in and around the site to check the contamination.
10. Fish pond constructed in the close vicinity of Effluent Treatment Plant of which Bioassay tests will be conducted which will be analyze the survival rate and health of fishes.
11. Process effluent/any waste water shall not be allowed to mix with storm water. Storm water drain shall be passed through guard pond.
12. PP should ensure to harvest rainwater from the roof-tops of the buildings and storm water drains to recharge the ground water and used same water for process activities of the project to conserve fresh water.
13. Dedicated parking facility for loading and unloading of material should be provided in the factory premises. Unit should develop and

implement good traffic management system for their incoming and outgoing vehicle to avoid congestion on the public road.

14. As proposed, green belt over 33% of the total project area should be developed within plant premises with at least three rows green belt on all sides along the periphery of project area and along road sides etc. Selection of plant species as per the CPCB guidelines in consultation with the DFO.
15. PP should ensure to undertake CSR activities and all relevant measures for improving the socio-economic conditions of the surrounding area.

B. Specific Conditions as recommended by SEAC

16. The EC shall be valid for production of Nylone Chips, Synthetic Yarn, Fabric and Dipped fabric with utilities as follows:

Sr. No.	Name of Products	Total Capacity after Expansion
1.	Nylon Chips	33000 MTPA
2.	Synthetic Yarn/Nylon industrial yarn	33,000 MTPA
3.	Synthetic Yarn/Nylon tyre cord fabrics	28000 MTPA
4.	Synthetic Yarn/Nylon tyre cord dipped fabrics	14500 MTPA
5.	Steam boiler and thermic fluid heater (TFH)	Pet Coke based: Steam-Boiler-Boiler: 10 TPH -TFH: 1 x 1.5 Million Kcal/Hr
6.	Power Generation (Already exist and kept as standby for emergency as a backup)	10MW

17. As proposed, no effluent from the unit shall be discharged outside the plant premises and Zero discharge shall be maintained. PP should also install Internet Protocol PTZ camera with night vision facility along with minimum 05X zoom and data connectivity must be provided to the MPPCB's server for remote operations.
18. RO, MEE and Sludge separation system should be provided for treatment of waste water and generated waste from MEE should be disposed off as per the norms stipulated by the MP Pollution Control Board.
19. A sewage treatment plant shall be provided and the treated sewage shall be used for raising greenbelt/plantation.
20. To control the particulate emission from the boiler, ESP meeting 50 mg/Nm³ shall be installed.
21. Bag filters should be provided on coal/pet coke handling plant, crusher and bunkers to control fugitive emissions.
22. Fly ash generated shall be provided to brick manufacturers or disposed of as per Fly Ash Utilization Notification, 1999 and as amended subsequently.
23. Other hazardous wastes should be sent to CTSDf, Pithampur, Dhar/ as per the authorization issued by MP Pollution Control Board.

24. Flammable, ignitable, reactive and non-compatible wastes should be stored separately and never should be stored in the same storage shed.
25. Automatic smoke, heat detection system should be provided in the sheds. Adequate fire fighting systems should be provided for the storage area.
26. In order to have appropriate measures to prevent percolation of spills, leaks etc. to the soil and ground water, the storage area should be provided with concrete floor of inert material or steel sheet depending on the characteristics of waste handled and the floor must be structurally sound and chemically compatible with wastes.
27. Measures should be taken to prevent entry of runoff into the storage area. The Storage area shall be designed in such a way that the floor level is at least 150 mm above the maximum flood level.
28. The storage area floor should be provided with secondary containment such as proper slopes as well as collection pit so as to collect wash water and the leakages/spills etc.
29. Storage areas should be provided with adequate number of spill kits at suitable locations. The spill kits should be provided with compatible sorbent material in adequate quantity.
30. Recent MSDS of all the chemicals be displayed at appropriate places.
31. Two on-line monitoring systems for ambient air quality should be provided and data connectivity must be provided to the MPPCB's server for remote operations.
32. Green Belt consisting of 3 tiers of plantations of native species around the plant boundary comprising of at least 1,00,000 sq. meter including existing plantation area. PP will also maintain and make casualty replacement of the plantation.
33. Water intensive green area including thick green-belt as proposed shall be developed in to mitigate the effect of fugitive emissions all around the plant in consultation with the forest department and as per the guidelines of CPCB.
34. Dedicated power supply shall be ensured for uninterrupted operations of treatment systems.
35. The project authorities should comply with the provisions made in the Hazardous Waste (management, handling & Trans-boundary Movement) Rules 2016, Manufacture, Storage and Import of Hazardous Chemicals Rules 1989, as amended and the Public Liability Insurance Act for handling of hazardous chemicals etc.
36. All the storage tanks of raw materials/products shall be fitted with appropriate controls to avoid any spillage / leakage. Bund/dyke walls of suitable height shall be provided to the storage tanks. Closed handling system of chemicals shall be provided.
37. PP shall be responsible for discrepancy (if any) in the submissions made by the PP to SEAC & SEIAA.

38. Necessary consents shall be obtained from MPPCB and the air/water pollution control measures have to be installed as per the recommendation of MPPCB.
39. Ultrasonic/Magnetic flow/Digital meters shall be provided at all water abstraction points and records for the same shall be maintained regularly.
40. Log-books shall be maintained for disposal of all types hazardous wastes and shall be submitted with the compliance report.
41. The validity of the EC shall be as per the provisions of EIA Notification subject to the following: Expansion or modernization in the project, entailing capacity addition with change in process and or technology and any change in product - mix in proposed mining unit shall require a fresh Environment Clearance.

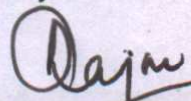
General Conditions:

42. All the recommendations mentioned in the environment management plan, Rapid Risk Assessment Report, Disaster Management Plan and safety guidelines shall be implemented.
43. The project proponent will set up separate environmental management cell for effective implementation of the stipulated environmental safeguards under the supervision of a Senior Executive.
44. All the commitment made regarding issues raised during the public hearing / consultation meeting shall be satisfactorily implemented. Item-wise details along with time bound action plan should be prepared and submitted to the Ministry's Regional Office at Bhopal.
45. The applicant (Project proponent) will take necessary measures for prevention, control and mitigation of Air Pollution, Water Pollution, Noise Pollution and Land Pollution including solid waste management as mentioned by him in Form-1, Final EIA reports and Environment Management Plan (EMP) in compliance with the prescribed statutory norms and standards.
46. Adequate measures shall be adopted to ensure industrial safety. Proper fire detection & protection systems shall be provided to control fire and explosion hazards. The implementation and monitoring of Environmental Management Plan and Disaster Management Plan should be carried out, as proposed.
47. Health and safety of workers should be ensured. Workers should be provided with adequate personnel protective equipment and sanitation facilities. Occupational Health Surveillance of the workers shall be done on a regular basis and records maintained as per the Factories Act.
48. There shall not be removal/destruction of vegetative cover both at the establishment as well as the operational stage, without the sanction of appropriate authority.
49. The gaseous emissions from various process units should conform to the load/mass based standards prescribed by the MoEF & CC and the

State Pollution Control Board from time to time. At no time the emission level should go beyond the prescribed standards.

50. A separate Environmental Management Cell with suitable qualified personnel shall be set-up under the control of a Senior Executive, who will report directly to the Head of the Organization.
51. In the event of a change in project profile or change in the implementation agency, a fresh reference shall be made to the Ministry of Environment, Forest & Climate Change.
52. Project Proponent has to strictly follow the direction/guidelines issued by MoEF, CPCB and other Govt. Agencies from time to time.
53. The funds earmarked for environmental protection measures shall be kept in separate account and shall not be diverted for other purpose. Year wise expenditure shall be reported to the MoEF, Gol, and its Regional Office, Bhopal.
54. The Regional Office, MoEF, Gol, Bhopal & MPPCB shall monitor compliance of the stipulated conditions. A complete set of documents including Environment Impact Assessment Report, Environmental Management Plan, and Environmental Monitoring Plan as approved by SEAC should be submitted to Regional Office, MoEF, Gol, Bhopal & MPPCB within six months.
55. Action plan with respect to suggestion/improvement and recommendations made and agreed during public hearing consultation shall be submitted to the Regional Office, MoEF, Gol, Bhopal, MP PCB within six months.
56. A copy of the environmental clearance shall be submitted by the Project Proponent to the Heads of the Local Bodies (Panchayat and Municipal Bodies), District Collector and DFO as applicable and responsible for controlling the proposed projects who in turn has to display the same for 30 days from the date of receipt.
57. The Project Proponent shall advertise at least in two local newspapers widely circulated, one of which shall be in the vernacular language of the locality concerned, within 7 days of the issue of the clearance letter informing that the project has been accorded environmental clearance and a copy of the clearance letter is available with the State Pollution Control Board and also at web site of the State Level Environment Impact Assessment Authority (SEIAA) website at www.mpseiaa.nic.in and a copy of the same shall be forwarded to the Regional Office, MoEF & CC Gol, Bhopal.
58. The Project Proponent has to upload only soft copy of half yearly compliance report of the stipulated prior environmental clearance terms and conditions on 1st June and 1st December of each calendar year on MoEF & CC web portal - <http://www.environmentclearance.nic.in/> or <http://www.efclearance.nic.in/>.
59. Full Cooperation should be extended to the Officers and staff from the Ministry and its Regional Office at Bhopal / the CPCB / the SPCB during monitoring of the project.

60. The SEIAA of M.P. reserves the right to add additional safeguard measures subsequently, if found necessary, and to take action including revoking of the environment clearance under the provisions of the Environmental (Protection) Act, 1986, to ensure effective implementation of the suggested safeguard measures in a time bound and satisfactory manner.
61. These stipulations would be enforced among others under the provisions of Water (Prevention and Control of Pollution) Act, 1974, the Air (Prevention and control of Pollution) Act 1981, the Environment (Protection) Act, 1986, the Public Liability (Insurance) Act, 1991 and EIA Notification, 2006.
62. Concealing factual data or submission of false/fabricated data and failure to comply with any of the conditions mentioned above may result in withdrawal of this clearance and attract action under the provisions of Environment (Protection) Act, 1986.
63. The Environmental Clearance shall be valid for a period of five years from the date of issue EC as per EIA Notification, 2006 Para 9.
64. Any appeal against this prior environmental clearance shall lie with the Green Tribunal, if necessary, within a period of 30 days as prescribed under Section 16 of the National Green Tribunal Act, 2010.
65. The above conditions will be enforced inter-alia, under the provisions of the Water (Prevention & Control of Pollution) Act, 1974, the Air (Prevention & Control of Pollution) Act, 1981, the Environment (Protection) Act, 1986 and the Public Liability Insurance Act, 1991 along with amendments and rules.
66. The proponent shall upload the status of compliance of the stipulated EC conditions, including results of monitored data on their website and shall update the same periodically. It shall simultaneously be sent to the Regional Office of MoEF, the respective Zonal Office of CPCB and the SPCB. The criteria pollutant levels namely; SPM, RSPM, SO₂, NO_x (ambient levels as well as stack emissions) or critical sectoral parameters, indicated for the project shall be monitored and displayed at a convenient location near the main gate of the company in the public domain.
67. The environmental statement for each financial year ending 31st March in Form-V as is mandated to be submitted by the project proponent to the concerned State Pollution Control Board as prescribed under the Environment (Protection) Rules, 1986, as amended subsequently, shall also be put on the website of the company along with the status of compliance of EC conditions and shall also be sent to the Regional Office of MoEF.
68. The project authorities shall inform the Regional Office as well as the Ministry, the date of financial closure and final approval of the project by the concerned authorities and the date of start of the project.


(Anupam Rajan)
Member Secretary

Endt No. 931 / SEIAA/ 2017
Copy to:-

Dated 29.6.12

- (1). Principal Secretary, Urban Development & Environment Deptt. 3rd Floor, Mantralaya Vallabh Bhawan, Bhopal.
- (2). Secretary, SEAC, Research and Development Wing Madhya Pradesh Pollution Control Board, Paryavaran Parisar, E-5, Arera Colony Bhopal-462016.
- (3). Member Secretary, MPPCB, Paryavaran Parisar, E-5, Arera Colony, Bhopal-462016.
- (4). The Collector, Distt- Bhind - M.P.
- (5). M.D. M P Audyogik Kendra Vikas Nigam (Gwalior) Ltd 52, Ravi Nagar Gwalior - 474002.
- (6). Director, I.A. Division, Monitoring Cell, MoEF, Gol, Ministry of Environment & Forest Indira Paryavaran Bhawan, Jor Bagh Road, New Delhi – 110 003
- (7). Director (S), Regional office of the MOEF, (Western Region), Kendriya Paryavaran Bhawan, Link Road No. 3, Ravi Shankar Nagar, Bhopal-462016.
- (8). Guard file.

Sanjeev Sachdev

(Dr. Sanjeev Sachdev)
Officer-in-Charge

SL