



**State Environment Impact Assessment Authority, M.P.**  
**(Government of India, Ministry of Environment & Forests)**

Environmental Planning Coordination Organization (EPCO)  
Paryavaran Parisar, E-5. Arera Colony  
Bhopal-4620 16

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No: 3500 /SEIAA/2015  
14.7.15


To,  
Shri Sanjeev Gupta, Director,  
M/s Ambashakti Udyog Limited,  
A.B. Road, Industrial Area, Banmore,  
Tehsil & District-Morena, MP-476444

**Sub:- Case No.2091/2014** Prior Environment Clearance for expansion project of an existing TMT bar and billets unit at 44 & 47 A.B. Road, Industrial Area, Banmore, Tehsil & District - Morena, MP. Land area- 60704.0 sq.m. Existing Capacity - 28000 TPA of TMT bar Proposed capacity Billets -2,00,000 TPA, TMT Bars - 1,50,000 TPA, Steel structure - 50,000 TPA by Shri Sanjeev Gupta, Director, M/s Ambashakti Udyog Limited, A.B. Road, Industrial Area, Banmore, Tehsil & District - Morena, MP-476444 email: ambashaktiudyog@gmail.com Mob: 09425112057

**Ref:** Your application dtd. 28.10.14 received in SEIAA office on 07.11.2014

With reference to the above, the proposal has been appraised as per prescribed procedure & provisions under the EIA notification issued by the Ministry of Environment & Forests vide S.O. 1533 (E), dated 14<sup>th</sup> September 2006 and its amendments, on the basis of the mandatory documents enclosed with the application viz., Form I, pre-feasibility report, ToR and EIA Report and additional clarifications furnished in response to observations by the State Expert Appraisal Committee (SEAC) and State Environment Impact Assessment Authority (SEIAA) constituted by the competent Authority.

- (i) This is a project for enhancement in the production capacity of an existing unit of capacity 28,000 TPA of TMT to 1, 50,000 TPA TMT BARS; Billets-2,00,000 TPA and Steel structure - 50,000 TPA within existing premises and also propose to install 2 nos induction arc furnace and 2 nos rolling mills. The proposed production capacity is more than 30,000 (using induction arc furnace) hence project is covered under 3 (a) category of the MoEF, GoI EIA Notification 2006 and its amendments.


  
(Ajatshatru Shrivastava)  
Member Secretary

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Issued vide letter no. 3500-1 dated 14.7.15

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- (ii) The total land area of the project is 60704.0 sq.m for which lease deed is executed (dtd 04.07.2014) between MD, Industrial Infrastructure Development Corporation (Gwalior) and M/s Ambashakti Udyog Limited for plot no. 44 & 47 Industrial Area, Banmore, Tehsil & District Morena, for the period of 99 years (w.e.f. 04.08.1980 to 03.08.2079).
- (iii) There is no inter-state boundary within 05 km (Project Director, NHAI, Gwalior letter dtd 07.10.14) and no Wildlife Sanctuaries, National Parks, and Tiger Reserves within 05 km of the boundary (DFO letter dtd. 14.11.14), hence, general conditions are not attracted.
- (iv) The project is located in notified Industrial Growth Centre – Banmore, Distt, - Morena (M.P.) approved by AKVN hence as per Gol, MoEF OM dtd 10.12.14 Public hearing is exempted.
- (v) The source of water supply for the project is MPAKVN (letter dtd. 12.02.15). The total water requirement for the existing unit is 63 KLD (domestic 3.00 KLD, Cooling water 59.80 KLD & DM water 0.20 KLD). After expansion the total water requirement will be 500 KLD (domestic 14.7 KLD, Cooling water 485 KLD & DM water 0.30 KLD).
- (vi) The production process is zero discharge. The total waste water generation for the existing unit is 5.50 KLD (domestic 2.50 KLD, Cooling water 2.90 KLD & DM water 0.10 KLD). After expansion the total waste water generation will be 28.2 KLD (domestic 13 KLD, Cooling water 15 KLD & DM water 0.20 KLD). PP has proposed STP of 25m<sup>3</sup> and ETP of 20 cum capacity. The wastewater from DM/Softner will be mixed with raw water and used for gardening / dust suppression. PP has proposed Zero Liquid Discharge (ZLD) system.
- (vii) For control of air emission, PP has proposed hoods, cyclone, bag filter, ID fan, scrubber and stacks (2 nos.) of 30 m height.
- (viii) Solid waste generated during construction phase will be suitably reused for leveling the site and laying of internal roads. The top soil will be preserved and used for landscaping purpose. The solid waste generated from the process namely plant dust, mill scale, papers etc (5.0 TPA). shall be sold to local vendor. The Iron Slag (18000 TPA) generated from process will be reused in furnace and in civil work & bricks manufacturing. The spent resin from softener plant and spent oil from DG sets will be sold to MPPCB authorized vendors/agencies. For control of air emission PP has proposed hoods, cyclone, bag filter, ID fan, scrubber and stack (2 nos.) of 30 m height.
- (ix) PP has proposed to provide 08 nos of recharging pits with recharge well for recharging of ground water.
- (x) PP has included disaster management plan, fire fighting provisions in the project site. For control of firefighting PP has proposed that the plant will be well equipped with suitable numbers of fire fighting and personnel protective equipment.

  
**(Ajatshatru Shrivastava)**  
 Member Secretary

Case No. 2091/2014

Issued vide letter no. 35007 dated 14.2.15

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- (xi) PP has proposed to develop 33% (16600 + 3560 = 20160 sq.m) of total land area as greenbelt including 2501 nos. of trees.

Based on the information submitted at Para i to x above and others, the State Level Environment Impact Assessment Authority (SEIAA) considered the case in its 206<sup>th</sup> meeting held on 08.06.2015 and decided to accept the recommendations of 188<sup>th</sup> SEAC meeting held on dtd.02.05.15.

Hence, Prior Environmental Clearance is accorded under the provisions of EIA notification dtd. 14th September 2006 to the proposed expansion project of an existing TMT bar and billets unit at 44 & 47 A.B. Road, Industrial Area, Banmore, Tehsil - Morena, District-Morena, MP. Land area- 60704.0 sq.m. Existing Capacity - 28000 TPA of TMT bar, Proposed capacity Billets -2,00,000 TPA, TMT Bars - 1,50,000 TPA, Steel structure - 50,000 TPA by Shri Sanjeev Gupta, Director, M/s Ambashakti Udyog Limited, A.B. Road, Industrial Area, Banmore, Tehsil-Morena, District-Morena, MP subject to the compliance of the Standard Conditions enclosed at Annex-I and the following additional Specific Conditions as recommended by SEIAA & SEAC in its meetings.

**A. Specific Conditions as recommended by SEIAA**

1. The entire demand of fresh water should be met through AKVN, supply and there should be no extraction of ground water.
2. PP should ensure zero waste water discharge from the process.
3. PP should ensure air pollution control measure as proposed in EMP and should conduct regular monitoring of stack emissions and ambient air as per MPPCB / CPCB norms.
4. PP should ensure the disposal of hazardous waste through authorized agencies and obtain consents from competent Authorities.
5. PP should ensure roof top rain water harvesting for ground water recharge.
6. PP should obtain NOC for fire and approval for onsite emergency plan, health and safety plan from the Competent Authorities.
7. PP should ensure plantation in three rows all along the periphery of the project area, and along the roads subject to minimum of 33% of the total area of the project. PP should ensure plantation of the trees of indigenous local varieties like Neem, Peepal, Kadam, Karnj, Kachnaar etc. Every effort should be made to protect the existing trees on the plot.
8. Regarding CSR activities PP should focus on the 300 families of employees and conduct survey regarding sanitation facilities health profile, intensive health check up including senior citizens, women skills, children profile etc. PP should develop Women Self Help Groups for training and skill development programs, health programs, education programs, sanitation and give at least 50% contribution for the SHGs. PP should submit compliance report to SEIAA. Accordingly, budget for CSR activities should be increased.

  
(Ajatshatru Shrivastava)  
Member Secretary

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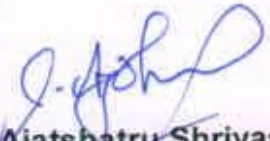
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**B. Specific Conditions as recommended by SEAC**

9. Double row thick-plantation shall be taken up all around the periphery of the project boundary.
10. Bleed water from the cooling tower shall be used for quenching of heated products.
11. Re-heating furnace shall not be used in the process.
12. The slag shall be supplied to the road construction / brick manufacturers as proposed by the PP and record shall be maintained for the same. Copy of the records shall be submitted periodically to the authorities with other compliances.

**Encl: Standard Conditions (Annex-I)**

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**(Ajatshatru Shrivastava)**  
Member Secretary

Endt No. <sup>3501</sup> / SEIAA/ 15 Dated <sup>14.7.15</sup>

Copy to:-

- (1). Principal Secretary, Urban Development & Environment Deptt. 3<sup>rd</sup> Floor, Mantralaya Vallabh Bhawan, Bhopal.
- (2). Secretary, SEAC, Research and Development Wing Madhya Pradesh Pollution Control Board, Paryavaran Parisar, E-5, Arera Colony Bhopal-462016.
- (3). Member Secretary, Madhya Pradesh Pollution Control Board, Paryavaran Parisar, E-5, Arera Colony, Bhopal-462016.
- (4). The Collector, Distt- Morena -M.P.
- (5). M.D. AKVN Industrial Area, Banmore, Tehsil-Morena, District-Morena, MP.
- (6). Director, I.A. Division, Monitoring Cell, MoEF, Gol, Ministry of Environment & Forest Indira Paryavaran Bhawan, Jor Bagh Road, New Delhi – 110 003
- (7). Director (S), Regional office of the MOEF, (Western Region), Kendriya Paryavaran Bhawan, Link Road No. 3, Ravi Shankar Nagar, Bhopal-462016.
- (8). Guard file.

**Encl: Standard Conditions (Annex-I)**

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**(Ajatshatru Shrivastava)**  
Member Secretary

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Annex-I

Standard Conditions related to Activity 3 (a) - Metallurgical Industries of Category B projects under the Schedule of Ministry of Environment and Forests, GoI notification dtd 14-09-06

1. Any enhancement of capacity, change in technology, modernization and scope of working shall again require prior environmental clearance as per EIA notification, 2006.
2. Environmental Management Plan (EMP) should be in strictly in accordance to the findings of Environmental Impact Assessment.
3. Execution of all activities / mitigative measures proposed by PP in Environmental Management Plan and approved by SEAC must be ensured.
4. All parameters listed in Environmental Monitoring Plan approved by SEAC must be monitored at approved locations and frequencies.
5. The National Ambient Air Quality Emission Standards issued by the Ministry vide G.S R. No. 826 (E) dated 16<sup>th</sup> November, 2009 shall be followed.
6. Vehicular emissions shall be kept under control and regularly monitored. Vehicles used for transportation of raw material shall have valid permissions as prescribed under Central Motor Vehicle Rules, 1989 and its amendments. No overloading of raw material for transportation shall be committed.
7. Periodic monitoring shall be carried out as per norms for RPM, SPM, SO<sub>2</sub>, NO<sub>x</sub> monitoring. Location of the stations should be decided based on the meteorological data, topographical features and environmentally and ecologically sensitive targets and frequency of monitoring should be undertaken in consultation with the M. P. Pollution Control Board. The monitored data for criteria pollutants shall be regularly uploaded on the company's website and displayed.
8. Gaseous emissions including secondary fugitive emissions from all the sources shall be controlled within the latest permissible limits issued by the CPCB.
9. Data on ambient air quality (RPM, SPM, SO<sub>2</sub>, NO<sub>x</sub>) should be regularly submitted to the Regional office of the Ministry of Environment and Forest, Bhopal and the M.P. Pollution Control Board / Central Pollution Control Board once in six months.
10. Water sprinkling shall be done to control fugitive emission. Monitoring of fugitive emissions in the work zone environment shall be carried out regularly as per the CPCB guidelines and reports submitted to Madhya Pradesh PCB / CPCB and Ministry's Regional Office at Bhopal.
11. Industrial wastewater shall be properly collected and treated so as to conform to the standards prescribed under GSR 422 (E) dated 19th May, 1993 and 31st December, 1993 as amended from time to time. The treated wastewater shall be utilized for plantation and dust suppression purpose. The domestic waste water shall be treated in septic tank followed by soak pit.
12. The Project Proponent shall develop rain water harvesting structures to harvest the rain water for utilization in the lean season besides recharging the ground water table.
13. Measures shall be taken for control of noise levels below 75 dBA in the work environment. Workers shall be provided with ear plugs / muffs.

  
(Dr R P Singh)  
Officer-in-Charge

  
(Dr U M Shukla)  
Officer-in-Charge

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3 (a) - Metallurgical Industries of Category

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Dated.....14.2.15.....

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Research and Development Wing, Madhya Pradesh Pollution Control Board,  
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14. All the solid waste shall be properly utilized or disposed off in environment friendly manner or in secured landfills within the plant premises as per the CPCB guidelines. Waste oil and oily sludge shall be provided to registered recyclers / reprocessors as per CPCB guidelines.
15. Proper house keeping shall be ensured and all the raw material including scrap, coal, slag, sludge and oily waste shall be stored separately in designated place only. All the other solid wastes including broken refractory mass shall be properly disposed off in environment - friendly manner.
16. The Proponent shall provide housing for construction labour within the site with all necessary infrastructure and facilities such as fuel for cooking, mobile toilets, mobile STP, safe drinking water, medical health care, crèche etc. The housing may be in the form of temporary structures to be removed after the completion of the project.
17. Personnel working in dusty areas shall be provided with protective respiratory devices and they shall also be imparted adequate training and information on safety and health aspects.
18. All the measures regarding occupational health surveillance of the workers shall be undertaken and regular medical examination of all the employees shall be ensured as per the Factories Act and records maintained.
19. A separate Environmental Management Cell with suitable qualified personnel shall be set-up under the control of a Senior Executive, who will report directly to the Head of the Organization.
20. The project authorities shall inform to the Regional office of the Ministry of Environment and Forest, Bhopal and MPPCB final approval of the project by the concerned authorities and the date of start of land development work.
21. The funds earmarked for environmental protection measures shall be kept in separate account and shall not be diverted for other purpose. Year wise expenditure shall be reported to the Regional office of the Ministry of Environment and Forest, Bhopal.
22. The Regional Office, MoEF, Gol, Bhopal and MP PCB shall monitor compliance of the stipulated conditions. A complete set of documents including Environment Impact Assessment Report, Environmental Management Plan, should be given to Regional Office, MoEF, Gol, Bhopal and MP PCB.
23. Action plan with respect to suggestion/improvement and recommendations made and agreed during public hearing consultation, if any shall be submitted to the Regional Office, MoEF, Gol, Bhopal, MP PCB within six months.
24. The Project Proponent has to submit half yearly compliance report of the stipulated prior environmental clearance terms and conditions in hard and soft copy to the Regulatory Authority on 1<sup>st</sup> June and 1<sup>st</sup> December of each calendar year.
25. A copy of the environmental clearance shall be submitted by the Project Proponent to the Heads of the Local Bodies, Panchayat and Municipal Bodies as applicable in addition to the associated Government Departments responsible for controlling the proposed projects who in turn has to display the same for 30 days from the date of receipt.
26. The project proponent has to strictly follow directions/guideline issued by the MoEF, Gol, CPCB and other Govt. agencies from time to time.

  
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(Dr U M Shukla)  
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3 (a) -Metallurgical Industries of Category

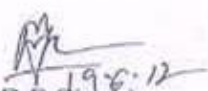
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27. The Project Proponent shall advertise at least in two local newspapers widely circulated, one of which shall be in the vernacular language of the locality concerned, within 7 days of the issue of the clearance letter informing that the project has been accorded environmental clearance and a copy of the clearance letter is available with the State Pollution Control Board and also at web site of the State Level Environment Impact Assessment Authority (SEIAA) website at [www.mpseiaa.nic.in](http://www.mpseiaa.nic.in) and a copy of the same shall be forwarded to the Regional Office, MoEF, Gol, Bhopal.
28. The SEIAA of M.P. reserves the right to add additional safeguard measures subsequently, if found necessary, and to take action including revoking of the environment clearance under the provisions of the Environmental (Protection) Act, 1986, to ensure effective implementation of the suggested safeguard measures in a time bound and satisfactory manner.
29. The Ministry or any other competent authority may alter/modify the conditions or stipulate any further condition in the interest of environment protection.
30. Concealing factual data or submission of false/fabricated data and failure to comply with any of the conditions mentioned above may result in withdrawal of this clearance and attract action under the provisions of Environment (Protection) Act, 1986.
31. Any appeal against this prior environmental clearance shall lie with the Green Tribunal, if necessary, within a period of 30 days as prescribed under Section 16 of the National Green Tribunal Act, 2010.
32. The conditions will be enforced inter-alia, under the provisions of the Water (Prevention & Control of Pollution) Act, 1974, the Air (Prevention & Control of Pollution) Act, 1981, the Environment (Protection) Act, 1986 and the Public Liability Insurance Act, 1991 along with their amendments and rules.
33. The proponent shall upload the status of compliance of the stipulated EC conditions, including results of monitored data on their website and shall update the same periodically. It shall simultaneously be sent to the Regional Office of MoEF, the respective Zonal Office of CPCB and the SPCB. The criteria pollutant levels namely; SPM, RSPM, SO<sub>2</sub>, NO<sub>x</sub> (ambient levels as well as stack emissions) or critical sectoral parameters, indicated for the project shall be monitored and displayed at a convenient location near the main gate of the company in the public domain.
34. The prior Environmental Clearance granted for the project is valid for a period of five years as per EIA notification dtd. 14.09.2006.
35. The Corporate Social Responsibility as envisaged in the office memorandum dtd 18.05.2012 of the Ministry of Environment & Forests should be appropriately ensured.
36. The environmental statement for each financial year ending 31<sup>st</sup> March in Form-V as is mandated to be submitted by the project proponent to the concerned State Pollution Control Board as prescribed under the Environment (Protection) Rules, 1986, as amended subsequently, shall also be put on the website of the company along with the status of compliance of EC conditions and shall also be sent to the Regional Office of MoEF.

  
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Officer-in-Charge

  
(Dr U M Shukla)  
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3 (a) -Metallurgical Industries of Category

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